



This is a flare kiln. The fire and fuel were placed at _____ of the _____ and then the _____ was added on top.

A draw kiln was different. It worked by placing _____ of _____ and _____ in the kiln and then burning continuously. More layers were added so the kiln could keep burning continuously. This meant it was able to produce more _____ than a flare kiln.

Can you add these words to the sentences above?

Lime layers bottom limestone kiln coal limestone